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SHD 19-04-03

Release on
ECN 19-603

D139-1019-014
Job Sheet 192656



Part No: D139-1019-014

Part Name: AW139 Skylight Window, Bronze
- RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No:

Due Date: 5/27/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: URF 18-825 18.10.11 SAD IIN-D139-1019 REV E IPP REV:A 18.09.05 AS PER IIN REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	0 pcs	5/27/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	DAS
							Packaging 1 - 5	28
							Packaging 1 - 6	9-89
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S200590



Part: D139-1019-014

Job No: 192656

Serial No/Batch: S200590

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16-30 Issue 1, FAA STC SR03807NY 16/09/30, EASA ST

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	0 pcs	5/27/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	0 pcs	5/27/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	0 pcs	5/27/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	0 pcs	5/27/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - Packaging1-1 (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP IIN-D139-1019-014 Location:						
135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-014 CHG001						
140 - (QC21- Final Inspection - Work Order Release)						

DAS 75 9-89
 Max B
 8/21/2019

Max B
 8/21/2019

DAS AUG 21 2019
 21 9-89

DAS AUG 21 2019
 21 9-89

011068

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	0 Ea (24 ea)	110-Packaging 1 - Pick Kit	Fm137391-1
D5621-044	Skylight Window Assembly, RH Tinted	0 pcs (1 ea)	110-Packaging 1 - Pick Kit	8/90655
D5650-041	Bushing Assembly	0 pcs (24 ea)	110-Packaging 1 - Pick Kit	5199953
D5654-1-105	Seal	0 pcs (1 ea)	110-Packaging 1 - Pick Kit	5190509
D5674-1	Drill Bit	0 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196663
NAS1149D0332J	Washer	0 Ea (24 ea)	110-Packaging 1 - Pick Kit	5156763
PR1425B1/2	Sealant	0 Ea (1 ea)	110-Packaging 1 - Pick Kit	5183207

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	0	934	0
	D5621-044	0	0	0
	D5650-041	0	55	0
	D5654-1-105	0	4	0
	D5674-1	0	0	0
	NAS1149D0332J	0	3,676	0
	PR1425B1/2	0	4	0

Part Specifications

Specifications could not be found.

Plex 3/29/19 7:29 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					